

## TECHNICAL DATA SHEET

# REAFREE® 4762-S

Powder Resins / Saturated Carboxylated Polyester / TGIC



Low / Ultra Low Temperature Cure

### PRODUCT APPLICATION DETAILS

Saturated carboxylated polyester for combination with Triglycidylisocyanurate. Suitable for the formulation of outdoor durable and protective thermosetting powders for electrostatic application. High reactivity type for general industry applications. TMA free type. Gas oven stabilized.

### SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Acid value	30-36 mg KOH/g	ASTM D-1639
Viscosity (Cone and plate - 165°C)	25-45 Pa.s	DIN 53229
Color (50%)	2 max Gardner	ASTM D-1544

### OTHER CHARACTERISTICS<sup>1</sup>

	CHARACTERISTICS	METHODS
Appearance	Pale granules	
Glass transition temperature (T <sub>g</sub> )	approx. 62 °C	DSC

<sup>1</sup>The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

### CURING CONDITIONS

10 minutes at 160°C (object temperature)

### RECOMMENDED MIXING RATIO

REAFREE 4762-S / TGIC : 93/7

### MARKET & APPLICATIONS

#### Coatings & Inks

- Industrial Coating
  - General Industry
  - Metal Exterior - Powder
  - Metal Interior - Powder
  - Protective Coating
  - Wood Furniture
  - Powder Coating - Others

### PERFORMANCE BENEFITS

- Good flow for a high reactive type.
- High gloss.
- Good mechanical properties.
- Excellent outdoor durability.
- Excellent overbake resistance, also in gas oven applications.

# REAFREE® 4762-S

## FORMULATION GUIDELINES

STARTING FORMULATION	
<b>REAFREE® 4762-S</b>	595
Titanium Dioxide <sup>(1)</sup>	320
Triglycidylisocyanurate <sup>(2)</sup>	45
<b>REAFREE® F3300-A15</b>	37
Benzoin	3

<sup>(1)</sup> Kronos® 2160

<sup>(2)</sup> Araldite® PT-810 (Huntsman) / Tetric (Nissan Chemical)

## APPLICATION / EXTRUSION CONDITIONS

CHARACTERISTICS	
Extruder	BUSS PCS-30
Spraying gun	GEMA PG 1-B
Torque	40 %
Extrusion speed	200 rpm
Application voltage	60-80 kV
Test substrate (Degreased Steel)	1 mm
Extrusion temperature	200 rpm

## COATING PROPERTIES

	CHARACTERISTICS	METHODS
Film thickness	60-80 microns	
Gloss (60°)	Over 90 %	ASTM D-523-60E
Cupping test	Over 8 mm	DIN 53156
Direct impact	Over 80 kg.cm	ASTM D-2794
Reverse impact	Over 80 kg.cm	ASTM D-2794
Conical mandrel	100 %	ASTM D-522
Adhesion	Gt0	DIN 53151

## PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

## DELIVERY FORM

Granules. White opaque polyethylene bags of 25 Kg. One Ton pallet shrink – wrapped.

## STORAGE AND HANDLING

The resin in its original unopened bags is stable for more than three years, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

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